# **CiA Application Note 802**



# CAN remote frames

Avoiding of usage

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#### **HISTORY**

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2005-08-22 Publication of Version 1.0

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## CAN remote frames – Avoiding of usage

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### 1 Scope

This application note provides recommendations for substituting CAN remote frames by other CANopen communication services. It should be regarded as a clear statement to avoid the usage of CAN remote frames.

#### 2 Introduction

The CAN data link layer defines communication services. This includes remotely requested transmission of CAN data frames. The corresponding protocol is named CAN remote frame. The CAN remote frame has the same structure like CAN data frames with two differences only (see Figure 1):

- RTR bit of the arbitration field is of recessive value
- · Data field does not exist at all

		Arl	bitratio	Control field							CRC field							
ш	(base) ID								DLC				Sequence					
SOF	Bit 28	Bit 27		Bit 19	Bit 18	RTR	IDE	5	Bit 3	Bit 2	Bit 1	Bit 0	Bit 14	Bit 13		Bit 1	Bit 0	Delimiter
MSB (first bit transmitted)														LSB				

ш	Arbitration field												Control field						CRC field						
	(base) ID							(extended) ID								DLC			Sequence					يا	
SOF	Bit 28	Bit 27		Bit 19	Bit 18	SRR	IDE	Bit 17	Bit 16		Bit 1	Bit 0	RTR	7	5	Bit 3	Bit 2	Bit 1	Bit 0	Bit 14	Bit 13		Bit 1	Bit 0	Delimite
MSI	MSB (first bit transmitted)														LSB										

Figure 1 - Structure of CAN remote frames

The CAN remote frame requests the transmission of the corresponding CAN data frame with the very same CAN identifier (CAN-ID). Due to the fact that the RTR bit is always dominant in CAN data frames, the CAN data frame wins bus arbitration in the case that one or more CAN remote frame with the very same CAN-ID are transmitted at the very same moment.

The CAN data link layer standard (ISO 11898-1) does not specify the implementation of CAN remote frames. There are two main implementations on the market:

- The CAN controller responds to CAN remote frames immediately and independent of the micro-controller.
- The CAN controller passes the CAN remote frame via interrupt to the micro-controller, which sends the corresponding data frame.

Some CAN data link layer controller implements both behaviors, which are selectable by the device designer.

#### 3 General problems

In the following some general problems are listed which arises with some CAN controllers when processing CAN remote frames:

- The number of transmit messages supporting CAN remote frames is limited as on some CAN controllers the global receive buffer are not able to handle RTR-requests and therefore e.g. only up to 14 or sometimes even less RTR-messages are handled.
- The implementation effort of the CAN software driver is more complex as the CAN remote frame is relatively complex to handle on some CAN controllers. On some CAN controllers with single message buffering capability, CAN remote frames have to be transmitted via a receive buffer and not via a transmit buffer. If there are more CAN remote frames to be handled than receive buffers available, the CAN remote frame is either received in the buffer, which transmitted the CAN remote frame or in the global receive buffer.
- When two or more devices request the CAN data frame at the very same moment, a
  bus collision occurs when the data length codes are different as for arbitration only the
  CAN identifier bits and the RTR bit are used. From this it follows, e.g. when two or
  more devices request the same CAN data frame, all receive message buffers linked to
  this CAN data frame shall have the same data length.
- Furthermore some CAN controllers with single message buffer capability respond to a CAN remote frame with the corresponding message with the same data length code received by the CAN remote frame and not with the data length provided when the message was configured.

#### 4 Usage of CAN remote frames in CANopen

#### 4.1 General

From the beginning, the usage of CAN remote frames was restricted in CANopen. CAN remote frames are only allowed for the NMT (network management) node-guarding function and for remotely requested PDOs (process data objects). The usage of CAN remote frames for SDO (service data object), EMCY (emergency), TIME (time-stamp), NMT (network management), SRDO (safety-related data object) protocols is not allowed at all.

#### 4.2 Network management

It is recommended to use the Heartbeat mechanism to supervise CANopen NMT slave devices.

With the NMT node-guarding mechanism the device with NMT master functionality supervises all CANopen NMT slave devices in the network. Therefore the NMT master transmits periodically the node-guarding request as CAN remote frame to each slave, which responds with its corresponding node-guarding response as CAN data frame (see Figure 2).

The node-guarding response message contains the NMT FSA (finite state automaton) status information plus an additional toggle-bit. The toggle-bit is necessary to detect that the microcontroller is not more updating the status information if the CAN controller responds automatically without interference of the micro-controller.

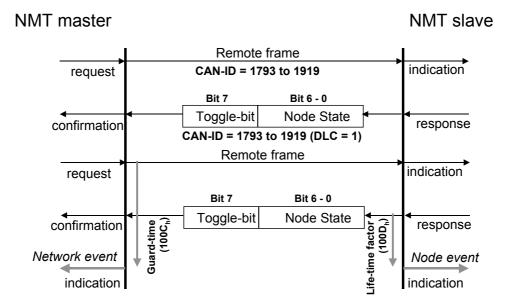


Figure 2 - Node guarding protocol

This node-guarding mechanism has the disadvantage that only the device with NMT master functionality receives the node-guarding messages. Therefore, version 4.0 of the CANopen application layer introduced the heartbeat mechanism. Each CANopen NMT slave device sends periodically its heartbeat message as CAN data frame. This message contains the current NMT FSA state but without the toggle bit. The heartbeat may be received and monitored by all other CANopen NMT slave devices and of course the device with NMT master functionality (see Figure 3).

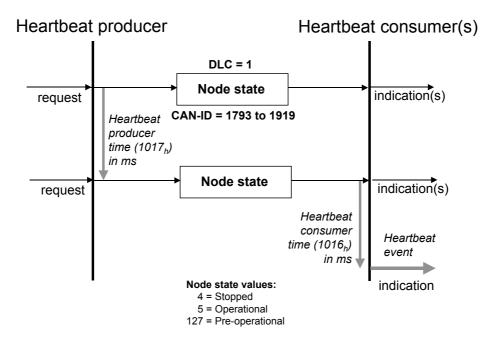


Figure 3 - Heartbeat protocol

Advantages of the heartbeat mechanism:

· Reduced busload as no CAN remote frame is necessary.

- CANopen NMT slaves monitors directly other CANopen devices (faster reaction time compared to the NMT-master reporting node failures to the remaining slaves).
- Decentralized monitoring is better than centralized monitoring in case the device with NMT master functionality fails.

Disadvantages of the node-guarding mechanism:

After sending the CANopen boot-up message, the transmit message buffer on CAN controller chips with single message buffers needs to be reloaded with the new data for node-guarding. When however the node-guarding message has already been requested by the NMT-master by means of a CAN remote frame before the transmit message buffer is updated, the previous buffer transmits the boot-up message again.

#### 4.3 Polling of process data objects

#### 4.3.1 General

In particular in PLC-based control systems, the transmission of PDOs should be scheduled by the progression of time in defined frequency. CANopen provides several scheduling mechanism to achieve such behaviour. It is not recommended to use CAN remote frames for this purpose.

#### 4.3.2 Centralized scheduling of PDOs

If a centralized scheduling of PDOs is required, it is recommended to use synchronous PDOs. The Sync message is than the trigger for updating the mapped objects as well as for the PDO transmission. The system designer has the possibility to define that the synchronous PDO serves all received Sync messages or only every second, every third etc. The lowest frequency is to serve every 240<sup>th</sup> Sync message.

In order to reduce busloads, the system designer may use the acyclic transmission of PDOs. Acyclic transmission means that in addition to the reception of the Sync message an internal event (e.g. change of state) has to be occurred in order to cause a PDO transmission.

#### 4.3.3 Decentralized scheduling of PDOs

If a decentralized scheduling of PDOs is required, it is recommended to use event-timer triggered PDOs. A typical application for requesting PDOs by CAN remote frames would be when a newly connected HMI (human machine interface) device immediately retrieves all necessary process data from the other CANopen NMT slaves in the network. This is especially important if the PDOs are only transmitted "on change" (event-triggered) of the input value, but this may take some time.

To be able to retrieve the process data on one side but to avoid the use of CAN remote frames on the other side, the PDO event timer mechanism should be used. With this mechanism for each TPDO an individual time is configurable when the PDO is re-transmitted even if the corresponding process data is not changing.

If periodically transmission is required, the PDO inhibit-timer may be used in addition. In order to avoid problems, it is recommended to configure a minimum time-window between inhibit-timer and event-timer (e.g. 9 ms for inhibit-timer and 10 ms for event-timer).